

## AngryOffRoad.com Installation Instructions of Flashtech Colorshift V3 Halos in a 2007-2014 Jeep Wrangler

Remove the front grill by removing the plastic rivets. The bottom of the grill is secured by metal tension clips.



Remove the headlights.





Remove the metal trim ring and unplug the bulb.

Pre-heat your oven for 200 degrees. Once the oven is warmed up, place the headlight on a baking sheet. The Flashtech instructions stated 200 degrees for 12 minutes, but I found 230 degrees for 20 minutes was perfect.



Take the headlight out of the oven and remove the lens. There are 4 clips that need to be gently bent back before the lens can be pried out. Use a putty knife or a small flat blade screw driver to pry the lens off. Use caution and take your time.

Once the lens is off remove the grey adhesive before it cools and hardens.



The hole in the chrome housing (under the yellow sticker) needs to be enlarged to allow the wires to fit through.



Remove the 3M tape from the back of the halos.



Use painters tape and temporarily secure the halo to the housing.



Place a small dab of epoxy to 4 spots on the halo. You will want to keep the headlight housing to prevent the epoxy from sliding towards the center. Once the epoxy is dry move to the next spot.



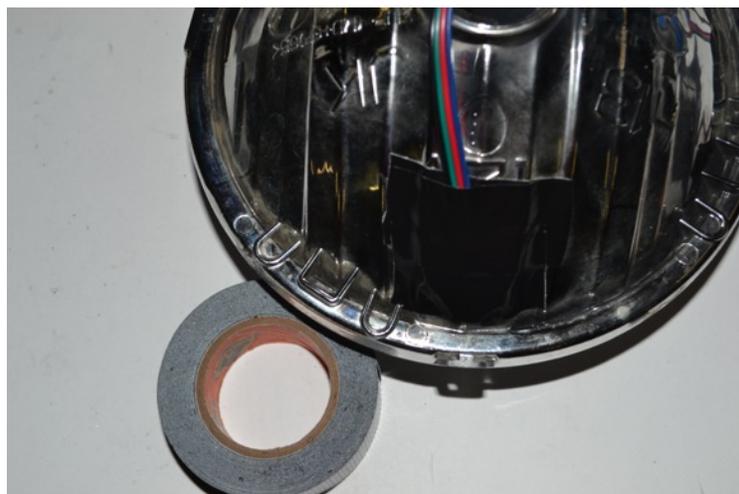
I used JB Weld Plastic Weld, it worked well and it only took 5 minutes to set up. There may be better products available, but this is what I used.



Re-seal the headlights with clear silicone or a similar product.



Use silicone to seal up the hole in the rear of the housing. I also used Gorilla Tape to keep wire in place should the wire from mistakenly be pulled on.



The lens should be clamped while the silicone sets.



Installation of the halos into the stock Jeep headlights is not difficult, but is a little time consuming.